



Technical Data Sheet

T-REX GRAB HEAVY DUTY

Revision: 05/3/24

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Technical Data:

Basis	Synthetic rubber
Consistency	Paste
Curing system	Physical drying and crystallisation
Curing speed *	Hand tight in 20 min.
Temperature resistance**	$-4^{\circ}F \rightarrow 140^{\circ}F$
Open time (*)	Ca. 15 min.
Curing time	Full cure up to 7 days
Application temperature	$41^{\circ}F \rightarrow 86^{\circ}F$ Product Description

* The values indicated may vary depending on environmental conditions such as temperature, humidity, nature of the supports. **Information is for fully cured product.

Product Description:

T-Rex Grab Heavy Duty Adhesive is a solvent-based high performance grab adhesive. It can be used for bonding of most construction materials (porous and non-porous), both inside and outside.

Properties:

- Universal use
- Suitable for bonding on uneven surfaces.
- Makes the use of screws and nails redundant.
- Water resistant
- Suitable for bonding polystyrene

Applications:

- All bonding in assembly techniques.
- Bonding in the renovation industry.
- Bonding in construction industry.
- Bonding of cable trays and panels.

Packaging:

10.1 fl oz Cartridge

Shelf life:

12 months in unopened packaging in a cool and dry storage place at temperatures between 41°F and 77°F.

Substrates:

Nature: clean, free of dust and grease. *Surface preparation:* No pretreatment required. T-Rex Grab Subfloor has excellent adhesion on most substrates. *There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary adhesion test on any substrate.*

Application:

All surfaces must be clean, dry and free from dust and grease. Application temperature between 41°F and 86°F. Apply in beads and/or dots on one surface, press together strongly and maintain parts together with temporary fastners or clamping. For bonding heavy materials and polystyrene, use the transfer method. Apply adhesive onto one substrate, press the parts together strongly and release immediately. Wait for up to 5 minutes and then return parts together and press together. Store in cool and dry conditions between 41°F and 77°F. *Repair:* With the same material.

Health- and Safety Recommendations:

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

Limited Warranty:

SOUDAL warrants product to be of good quality and will replace or, at our election, refund the purchase price of any products proved to be defective. Satisfactory results depend not only upon quality products, but also upon many factors beyond our control. Therefore, except for such replacement or refund, SOUDAL MAKES NO WARRANTY OR GUARANTEE. EXPRESSED OR IMPLIED. INCLUDING WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, RESPECTING ITS PRODUCTS, and SOUDAL shall have no other liability with respect thereto. Any claim regarding product defect must be received in writing one (1) year from the date of shipment. No claim will be considered without such written notice or after the specified time interval. User shall determine the suitability of the products for the intended use and assume all risks and liability in connection therewith.

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